



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-041
Job Sheet 167051-G



Part No: D4635-041

Job Qty: 1 pcs

Part Name: Fwd Ceiling Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	<i>B.M.L 17-12-28</i>
100	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	<i>B.M.L 17-12-28</i>
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	<i>B.M.L 17-12-28</i>
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	<i>PD 17-12-29</i>
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____ 1- Assemble as per Dwg D4635-041 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-141 <i>502028</i>	1	0	0	0
	- D4646-1 <i>5022279</i>	2	25	0	0
	- D4652-3 <i>5022278</i>	2	0	0	0
	- D4652-5 <i>5022277</i>	2	11	0	0
	- D4655-1 <i>5022276</i>	2	17	0	0
	- D4708-9 <i>5022275</i>	2	5	0	0
	- D4728-041 <i>5022274</i>	1	9	0	0
	- D4728-043 <i>5022271</i>	1	12	0	0
	- D4728-059 <i>F124187-1</i>	1	12	0	0
	- D4743-1 <i>5022268</i>	2	22	0	0
	- MS21044-N08 <i>5022265</i>	8	86	0	0
	- MS21919-WDG8 <i>FM138207-46</i>	30	30	0	0
	- MS24693-BB51 <i>5022263</i>	8	323	0	0
	- NAS1149DN832J <i>5022262</i>	8	1,752	0	0
	- PLT1.5M <i>5022260</i>	7	2,950	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S027105

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Fwd Ceiling Panel Assembly, LH

PART NO: D4635 – 041
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/28/17 Job No: 167051 – G
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